

# Al-Ir (Aluminum-Iridium)

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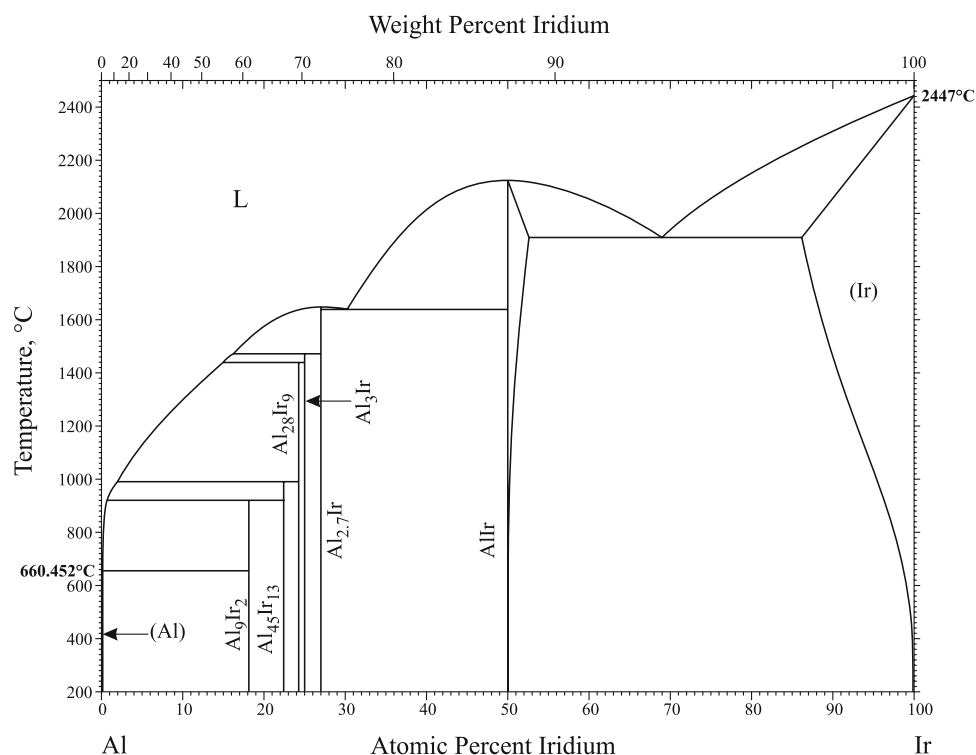
The Al-Ir phase diagram in [Massalski2] was redrawn from [1989Ax1]. [2000Oka] revised this phase diagram based on [1998Hil]. A major revision was the change in the melting reaction of  $\text{Al}_{2.7}\text{Ir}$  from a peritectic type to a congruent type.

Since then new compounds  $\text{Al}_{45}\text{Ir}_{13}$  and  $\text{Al}_{28}\text{Ir}_9$  were discovered by [2005Bos] and [2006Kat], respectively. In the [2000Oka] phase diagram,  $\text{Al}_{13}\text{Ir}_4$  existed at a composition very close to both  $\text{Al}_{45}\text{Ir}_{13}$  and  $\text{Al}_{28}\text{Ir}_9$ . [2008Pav] investigated the Al-Ir phase diagram in the range 10-35 at.% Ir and

1700-600 °C using DTA and X-ray diffraction analysis, and confirmed the existence of these two new compounds. It is likely that  $\text{Al}_{45}\text{Ir}_{13}$  or  $\text{Al}_{28}\text{Ir}_9$  were identified as  $\text{Al}_{13}\text{Ir}_4$  earlier, and accordingly the crystal structure has not been reported for this compound. More recently, [2008Ode] investigated the Al-Ir system up to ~35 at.% Ir by using DTA and various other means. They reported the existence of  $\text{Al}_9\text{Ir}_2$ ,  $\text{Al}_{13}\text{Ir}_4$ ,  $\text{Al}_3\text{Ir}$ , and  $\text{Al}_{2.7}\text{Ir}$  only, but this report appears to have been superseded by another report [2008Abe] published by the same group of authors (see below).

**Table 1** Al-Ir crystal structure data

Phase	Composition, at.% Ir	Pearson symbol	Space group	Strukturbericht designation	Prototype
(Al)	0	<i>cF4</i>	<i>Fm</i> $\bar{3}$ <i>m</i>	A1	Cu
$\text{Al}_9\text{Ir}_2$	18.2	<i>mP22</i>	<i>P2</i> $\sqrt{1}$ <i>c</i>	<i>D8</i> <sub>d</sub>	$\text{Co}_2\text{Al}_9$
$\text{Al}_{45}\text{Ir}_{13}$	22.4	<i>oP232</i>	<i>Pnma</i>	...	...
$\text{Al}_{28}\text{Ir}_9$	24.3	<i>tP*</i>	<i>P31c</i>	...	...
$\text{Al}_3\text{Ir}$	25	<i>hP8</i>	<i>P6</i> $\sqrt{3}$ <i>/mmc</i>	<i>D0</i> <sub>18</sub>	$\text{Na}_3\text{As}$
$\text{Al}_{2.7}\text{Ir}$	26.7-27.5	<i>cP32</i>	<i>P23</i>	...	...
$\text{AlIr}$	47.5-52.5	<i>cP2</i>	<i>Pm</i> $\bar{3}$ <i>m</i>	<i>B2</i>	$\text{CsCl}$
(Ir)	80-100	<i>cF4</i>	<i>Fm</i> $\bar{3}$ <i>m</i>	A1	Cu



**Fig. 1** Al-Ir phase diagram

Earlier, [2006Jia] proposed an Al-Ir phase diagram for the entire composition range based on thermodynamic modeling. The stable compounds assumed in the model were slightly different from those confirmed later by [2008Pav].

The phase equilibria in the Ir-rich side of the phase diagram was investigated by [2008Zha] by means of scanning electron microscopy, energy-dispersive spectroscopy, and electron probe microanalysis.

Figure 1 shows the Al-Ir phase diagram taken from [2008Abe] except that  $\text{Al}_{13}\text{Ir}_4$  is removed from the diagram because of the reasons described above. The diagram of [2008Abe] was calculated based on experimental data outlined above and their preliminary evaluation [2007Abe].

The liquidus of AlIr in [2000Oka] showed unlikely asymmetry. This problem was solved in the diagrams of [2006Jia] and [2008Abe].

Table 1 shows Al-Ir crystal structure data.

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